

**VNMG indexable insert for medium machining 30 pieces, HB7140-2, Size: 160404****Order data**

Order number	GG2972 160404
GTIN	4067263092278
Item class	GGN

Technical description

Coating	coated
Cutting depth $a_{p \max}$	2.5 mm
Number of changes/inserts	4
Contents	251802 HB7140-2
Main application	M
Tool material	Carbide
Quantity	30
ISO code indexable insert	VNMG 160404
Corner radius	0.4 mm
Cutting depth a_p	0.3 - 2 mm

Data sheet

Feed f	0.05 - 0.4 mm/rev.
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	70 - 230 mm/min
Cutting depth $a_{p \text{ min}}$	0.25 mm
Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG2972 160404