

**SCMT indexable insert for medium machining 50 pieces, HB7035-2, Size: 09T304****Order data**

|              |               |
|--------------|---------------|
| Order number | GG2838 09T304 |
| GTIN         | 4067263092278 |
| Item class   | GGN           |

**Technical description**

|                                      |                 |
|--------------------------------------|-----------------|
| Number of changes/inserts            | 4               |
| Cutting speed $v_c$ main application | 80 - 290 mm/min |
| Corner radius                        | 0.4 mm          |
| Cutting depth $a_p$                  | 0.3 - 2 mm      |
| Quantity                             | 50              |
| Main application                     | P               |
| Tool material                        | Carbide         |
| Finishing/roughing assignment        | Finishing       |
| Cutting depth $a_{p\ min}$           | 0.25 mm         |
| Contents                             | 260762 HB7035-2 |

## Data sheet

|                            |                              |
|----------------------------|------------------------------|
| Cutting depth $a_{p \max}$ | 3.25 mm                      |
| Feed f                     | 0.08 - 0.3 mm/rev.           |
| ISO code indexable insert  | SCMT 09T304                  |
| Type                       | HB7035-2                     |
| Cutting conditions         | heavily interrupted          |
| Chip breaker               | SM                           |
| Type of product            | Indexable insert for turning |

### Suitable products

No Shop URL available for: GG2838 09T304