

**VNMG indexable insert for medium machining 50 pieces, HBT020, Size: 160404****Order data**

Order number	GG3925 160404
GTIN	4067263093503
Item class	GGN

Technical description

Cutting depth a_p	0.8 - 4 mm
Coating	TiCN
Feed f	0.1 - 0.45 mm/rev.
ISO code indexable insert	VNMG 160404
Corner radius	0.4 mm
Number of changes/inserts	4
Cutting depth $a_{p\ min}$	0.25 mm
Main application	P
Finishing/roughing assignment	Finishing
Contents	251828 HBT020

Data sheet

Cutting depth $a_{p \max}$	2.5 mm
Tool material	Carbide
Cutting speed v_c main application	100 - 280 mm/min
Quantity	30
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3925 160404