

Garant**Value pack WNMG indexable insert medium machining 30 pieces HB7020-2****Order data**

Order number	GG2485 080408
GTIN	4067263093596
Item class	GGN

Technical description

Finishing/roughing assignment	Finishing
Cutting speed v_c main application	130 - 370 mm/min
Cutting depth a_p	0.3 - 4 mm
Number of changes/inserts	6
Contents	252070 HB7020-2
Tool material	Carbide
Corner radius	0.8 mm
Main application	P
Cutting depth $a_{p \min}$	0.55 mm
ISO code indexable insert	WNMG 080408
Cutting depth $a_{p \max}$	2.75 mm

Data sheet

Feed f	0.2 - 0.5 mm/rev.
Quantity	30
Type	HB7020-2
Cutting conditions	slightly interrupted
Chip breaker	SM
Type of product	Indexable insert for turning

Suitable products

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