



Value pack indexable insert ANGX 10T308ZESR, HB9715



Order data

Order number	GG2132 HART
GTIN	4067263078869
Item class	GGN

Description

Suitable for:

GARANT Power Q Mini high feed rate indexable milling cutters No. 213052 – 213058.

Content:

50 × 213068 HART

Note:

Standard application values for $a_e = 0.5...1 \times D/a_{p \max}$.

Technical description

Feed f_z per tooth	0.5 mm
Contents	50
ISO code indexable insert	ANGX10T308
Type	HB9715
Tool material	Carbide
recommended cutting depth $a_{p \max}$	0.4 mm
maximum cutting depth $a_{p \max}$	1 mm
Programming radius at $a_{p \max}$	1.6 mm
Number of changes/inserts	4

Type of product

Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 55 HRC	suitable	80 m/min	H
Steel < 60 HRC	suitable	50 m/min	H
Steel < 65 HRC	suitable	35 m/min	H
GG(G)	suitable	355 m/min	K
Air	suitable		

Suitable products

<https://www.hoffmann-group.com/GB/en/hom/p/GG2132-HART>