

Garant**Indexable insert for turning DNMG 150604, for medium machining****Order data**

Order number	250760 HB7415
GTIN	4045197667113
Item class	21G

Technical description

Chip breaker	TIM
Cutting depth a_p	0.5 - 4 mm
Corner radius	0.4 mm
Feed f	0.1 - 0.25 mm/rev.
Main application	S
Cutting speed v_c main application	50 - 70 m/min
Cutting conditions	continuous
Type	HB7415
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	DNMG 150604

Data sheet

Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning