

**TNMG indexable insert for medium machining 30 pieces, HB7140-2, Size: 160408****Order data**

Order number	GG2960 160408
GTIN	4067263092278
Item class	GGN

Technical description

Cutting speed v_c main application	60 - 200 mm/min
Feed f	0.2 - 0.5 mm/rev.
Finishing/roughing assignment	Finishing
ISO code indexable insert	TNMG 160404
Contents	251544 HB7140-2
Cutting depth a_p	0.5 - 5 mm
Tool material	Carbide
Tolerance	M
Corner radius	0.4 mm
Cutting depth $a_{p \max}$	4 mm

Data sheet

Cutting depth $a_{p \min}$	0.55 mm
Quantity	30
Main application	M
Number of changes/inserts	6
Coating	coated
Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VM
Type of product	Indexable insert for turning

Suitable products

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