

**SCMT indexable insert for finishing 30 pieces, HB7035-2, Size: 120408****Order data**

|              |               |
|--------------|---------------|
| Order number | GG2829 120408 |
| GTIN         | 4067263092278 |
| Item class   | GGN           |

**Technical description**

|                                      |                     |
|--------------------------------------|---------------------|
| Main application                     | P                   |
| Tool material                        | Carbide             |
| Feed f                               | 0.07 - 0.25 mm/rev. |
| Cutting depth $a_{p \min}$           | 0.55 mm             |
| ISO code indexable insert            | SCMT 120408         |
| Cutting depth $a_p$                  | 0.2 - 1.5 mm        |
| Cutting speed $v_c$ main application | 120 - 350 mm/min    |
| Corner radius                        | 0.8 mm              |
| Contents                             | 260750 HB7035-2     |
| Number of changes/inserts            | 4                   |
| Finishing/roughing assignment        | Finishing           |

|                            |                              |
|----------------------------|------------------------------|
| Cutting depth $a_{p\ max}$ | 4.25 mm                      |
| Quantity                   | 30                           |
| Type                       | HB7035-2                     |
| Cutting conditions         | heavily interrupted          |
| Chip breaker               | SS                           |
| Type of product            | Indexable insert for turning |

**Suitable products**

No Shop URL available for: GG2829 120408