Data sheet

KOMET

KOMET® Unisix indexable insert, BK72, Designation type W29: 10-010

Order data

Order number	236830 10-010
GTIN	4047109058552
Item class	24T

Description

Suitable for:
No. 236630; 236635; 236650
Note:
The standard application values refer to the KUB Trigon®.

Technical description

Designation	10-010
Feed f in steel < 900 N/mm^2	0.08 mm/rev.
ISO code indexable insert	WOEX 030204
Type	BK72
Type	ST1400
Tool material	Carbide
Type of product	Indexable insert for drilling

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm²	suitable	300 m/min	P
Steel < 750 N/mm²	suitable	250 m/min	P
Steel < 900 N/mm²	suitable	200 m/min	P
Steel < 1100 N/mm²	suitable	160 m/min	P
Steel < 1400 N/mm²	suitable	130 m/min	P
GG(G)	suitable only under restricted conditions	200 m/min	K
wet maximum	suitable		