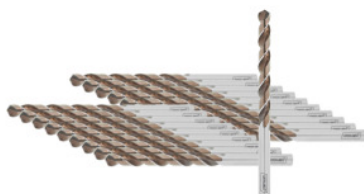




Value pack HOLEX CleverDrill twist drill HSS N



Order data

Order number	GG4031 8,5
GTIN	4067263101895
Item class	GGN

Description

Version:

HOLEX CleverDrill: Sturdy drill for all standard applications. Improved spot drilling behaviour due to cross-ground form. Standard core thickness and core taper. Profile ground. Surface: Bronze-coloured tempered helical flutes.

Same as No. 114031.

Recommendation:

Maximum drilling depth:

$$L_2 = L_c - 1.5 \times D_c$$

Note:

Successor product to No. 114030.

Size 13.5 – 16: With stepped shank Ø 12.7 mm.

Technical description

Point angle	118 degrees
Standard	DIN 338
Feed f in steel < 750 N/mm ²	0.1 mm/rev.
Nominal Ø D _c	8.5 mm
Number of cutting edges Z	2
Tolerance nominal Ø	h8

Data sheet

Shank Ø D _s	8.5 mm
Flute length L _c	75 mm
Shank	Plain shank
Overall length L	117 mm
recommended maximum drilling depth L ₂	62.3 mm
Contents	20
Series	CleverDrill
Coating	uncoated
Tool material	HSS
Type	N
Through-coolant	no
Colour ring	without
Type of product	Jobber drill

User data

	Suitability	V _c	ISO code
Alu plastics	suitable only under restricted conditions	80 m/min	N
Aluminium (short chipping)	suitable only under restricted conditions	60 m/min	N
Alu > 10% Si	suitable only under restricted conditions	50 m/min	N
Steel < 500 N/mm ²	suitable	35 m/min	P
Steel < 750 N/mm ²	suitable	32 m/min	P
Steel < 900 N/mm ²	suitable	22 m/min	P
Steel < 1100 N/mm ²	suitable only under restricted conditions	18 m/min	P
GG(G)	suitable only under restricted conditions	30 m/min	K
CuZn	suitable	40 m/min	N

Oil	suitable
wet maximum	suitable
Suitable products	
https://www.hoffmann-group.com/GB/en/hom/p/GG4031-8,5	