

**SCMT indexable insert for finishing 50 pieces, HB7035-2, Size: 09T304****Order data**

Order number	GG2832 09T304
GTIN	4067263092278
Item class	GGN

Technical description

Cutting speed v_c main application	120 - 350 mm/min
ISO code indexable insert	SCMT 09T304
Quantity	50
Number of changes/inserts	4
Corner radius	0.4 mm
Contents	260742 HB7035-2
Cutting depth $a_{p \max}$	3.25 mm
Feed f	0.07 - 0.25 mm/rev.
Cutting depth a_p	0.2 - 1.5 mm
Tool material	Carbide
Finishing/roughing assignment	Finishing

Data sheet

Main application	P
Cutting depth $a_{p \min}$	0.25 mm
Type	HB7035-2
Cutting conditions	heavily interrupted
Chip breaker	SS
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG2832 09T304