

**CNMG indexable insert for medium machining 50 pieces, HB7120-1, Size: 120412****Order data**

Order number	GG2909 120412
GTIN	4067263092278
Item class	GGN

Technical description

Quantity	50
Tolerance	M
Contents	250160 HB7120-1
Corner radius	1.2 mm
Tool material	Carbide
ISO code indexable insert	CNMG 120412
Feed f	0.1 - 0.4 mm/rev.
Number of changes/inserts	4
Cutting speed v_c main application	80 - 260 mm/min
Cutting depth a_p	0.5 - 4 mm
Cutting depth $a_{p \min}$	0.8 mm
Cutting depth $a_{p \max}$	4:25 mm
Finishing/roughing assignment	Finishing
Main application	M
Type	HB7120-1
Cutting conditions	continuous
Chip breaker	VM

Type of product

Indexable insert for turning

Suitable products

No Shop URL available for: GG2909 120412
