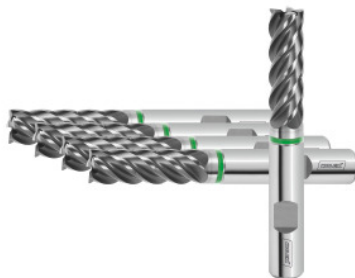




Value pack solid carbide milling cutter with more chip separators TPC, 5 pieces



Order data

Order number	GG3095 4
GTIN	4062406332006
Item class	GGN

Description

Version:

High-performance milling cutter specially designed for general-purpose TPC applications. Strengthened core.

Optimised bending strength due to the use of ultra-fine grain substrates.

Chip separator for controlled chip breaking.

Same as No. 203095.

Note:

$h_{\max}$: The values stated in the table are maximum values.

$a_{e\max} = 0.07 \times D$ for TPC machining.

Technical description

Helix angle	40 degrees
Balance quality with shank	G 2.5 with HB
Average chip thickness $h_{\max}$ for TPC milling in Toolox 44 HRC	0.018 mm
Tolerance nominal $\varnothing$	f8

No. of teeth Z	5
Overall length L	62 mm
Corner chamfer angle	45 degrees
Flute length L _c	16 mm
Recess Ø D ₁	3.9 mm
Direction of infeed	horizontal and oblique
Shank Ø D _s	6 mm
Corner chamfer width at 45°	0.08 mm
Overhang length L ₁ incl. recess	23 mm
Cutting edge Ø D _c	4 mm
Shank	DIN 6535 HB to h6
Contents	5
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a _e for milling operation	0.07×D
Through-coolant	no
Machining strategy	TPC
Colour ring	green
Type of product	End / face mill

User data

	Suitability	V _c	ISO code
Steel < 500 N/mm ²	suitable	380 m/min	P
Steel < 750 N/mm ²	suitable	340 m/min	P
Steel < 900 N/mm ²	suitable	300 m/min	P

Steel < 1100 N/mm ²	suitable	230 m/min	P
Steel < 1400 N/mm ²	suitable	150 m/min	P
TOOLOX 33	suitable	60 m/min	H
TOOLOX 44	suitable	40 m/min	H
HARDOX 500 < 1600 N/mm ²	suitable	25 m/min	H
INOX < 900 N/mm ²	suitable	220 m/min	M
INOX > 900 N/mm ²	Suitable only under restricted conditions	150 m/min	M
Uni	suitable		
wet maximum	suitable		
dry	Suitable only under restricted conditions		
Air	suitable		

Accessories

Solid carbide milling cutter with chip separatorsTPC Ø f8
DC 4 mm

203095 4