

Garant**DCMT indexable insert for medium machining 50 pieces, HB7130-2, Size: 070204****Order data**

Order number	GG3524 070204
GTIN	4067263096368
Item class	GGN

Technical description

Finishing/roughing assignment	Finishing
Contents	260452 HB7130-2
ISO code indexable insert	DCMT 070204
Main application	M
Corner radius	0.4 mm
Quantity	50
Feed f	0.1 - 0.4 mm/rev.
Cutting depth $a_{p \min}$	0.25 mm
Number of changes/inserts	2
Cutting speed v_c main application	70 - 240 mm/min

Data sheet

Cutting depth $a_{p \max}$	1.75 mm
Tolerance	M
Tool material	Carbide
Cutting depth a_p	0.5 - 2.5 mm
Type	HB7130-2
Cutting conditions	slightly interrupted
Chip breaker	VM
Type of product	Indexable insert for turning

Suitable products

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