

**Value pack HOLEX Pro Steel solid carbide drill Weldon shank DIN 6535 HB, 5 pieces, Ø DC h7: 15,1mm****Order data**

Order number	GG1673 15,1
GTIN	4062406207885
Item class	GGN

Description**Version:**

Straight major cutting edges and a **special flute profile** ensure good chip evacuation. The robust cutting edge geometry ensures high-performance drilling with good process reliability. A wide range of applications in steel materials thanks to a combination of tough ultra-fine grain carbide and extremely wear-resistant coating.

Same as No. 122777.

Recommendation:**Maximum drilling depth:**

Flute length (see table) less 1.5×nominal Ø.

Technical description

Nominal Ø D _c	15.1 mm
Shank Ø D _s	16 mm
Number of cutting edges Z	2
Tolerance nominal Ø	h7
Standard	DIN 6537
recommended maximum drilling depth L ₂	60.4 mm
Overall length L	133 mm
Flute length L _c	83 mm
Feed f in steel < 900 N/mm ²	0.26 mm/rev.
Contents	5

Series	Pro Steel
Coating	TiAlN
Tool material	Solid carbide
Version	6×D
Point angle	140 degrees
Shank	DIN 6535 HB to h6
Through-coolant	yes, with 25 bar
Machining strategy	HPC
Type of product	Jobber drill

User data

	Suitability	V _c	ISO code
Alu plastics	suitable only under restricted conditions	250 m/min	N
Aluminium (short chipping)	suitable only under restricted conditions	200 m/min	N
Alu > 10% Si	suitable only under restricted conditions	160 m/min	N
Steel < 500 N/mm ²	suitable	125 m/min	P
Steel < 750 N/mm ²	suitable	115 m/min	P
Steel < 900 N/mm ²	suitable	95 m/min	P
Steel < 1100 N/mm ²	suitable	90 m/min	P
Steel < 1400 N/mm ²	suitable	65 m/min	P
INOX < 900 N/mm ²	suitable	35 m/min	M
INOX > 900 N/mm ²	suitable only under restricted conditions	30 m/min	M
GG	suitable	100 m/min	K
GGG	suitable	65 m/min	K
wet maximum	suitable		
wet minimum	suitable		

Accessories

HOLEX Pro Steel solid carbide drill, plain shankDIN 6535 HA
Ø DC h7 (mm or inch) 15,1

122776 15,1

Shank grinding Type HB

129100 HB