

Garant**Softcut® shoulder mill with Weldon shank, for indexable inserts AO..****Order data**

Order number	215405 14/1
GTIN	4069515038331
Item class	210

Description**Version:**

High precision square shoulder mill with irregular pitch for very smooth cutting, very high precision and cutting power. **With special geometry for reduced cutting forces for MTC applications** under **unstable conditions** or for spindles with low drive power.

Application:

For shoulder milling in large depths, also slotting. General use in all steel materials as well as stainless and acid-resistant steels.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.5** with bit No. **674252 size 8IP**.

Technical description

Number of cutting edges Z	1
Series	Softcut®
Overhang L_1	37 mm
Cutting edge $\varnothing D_c$	14 mm
Shank $\varnothing D_s$ h6	16 mm
Ramping length L for α_{max}	2.1 mm
$\varnothing D_3$	5 mm
Set of insert screws	219799 11 (8IP; 1.5 Nm)
Overall length L_{tot}	85 mm

Data sheet

suitable indexable insert	AO.T1104
Circular interpolation milling $\varnothing D_{\max}$	25.3 mm
Circular interpolation milling $\varnothing D_{\min}$	19 mm
Circular interpolation milling a_p	5 mm
Ramping angle $\alpha_{\max}$	8 degrees
Shank type	Weldon shank
Setting angle κ	90 degrees
Milling application	End milling
Milling application	Circular milling
Milling application	Ramping
Milling application	Plunging
Spacing of the cutters	unequal spacing
Through-coolant	yes
Machining strategy	MTC
Tool exchange	PowerCard
Type of product	Indexable end mill

Suitable products

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