Data sheet

KOMET

KOMET® Unisix indexable insert, BK8425, Designation type W29: 10-130

Order data

Order number	237000 10-130
GTIN	4047109178120
Item class	24T

Description

Suitable for:
No. 236630; 236635; 236650
Note:
The standard application values refer to the KUB Trigon®.
Due to the special cutter geometry, the inserts can be used only for right-hand cutting KOMET KUB® indexable drill.

Technical description

Designation	10-130
Feed f in steel < 900 N/mm^2	0.08 mm/rev.
ISO code indexable insert	WOEX 030204
Type	BK8425
Type	INOX
Tool material	Carbide
Type of product	Indexable insert for drilling

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm²	suitable	300 m/min	P
Steel < 750 N/mm²	suitable	250 m/min	P
Steel < 900 N/mm²	suitable	200 m/min	P
INOX < 900 N/mm²	suitable	160 m/min	M
INOX > 900 N/mm²	suitable only under restricted conditions	160 m/min	M
Ti > 850 N/mm²	suitable	80 m/min	S
wet maximum	suitable		