



Value pack parting-off/grooving insert full radius 30 pieces HBG25

Order data

Order number	GG2728 4
GTIN	4067263096771
Item class	GGN

Technical description

Tolerance groove width w	±0.04 mm
Scope of application	Axial external grooving
Tool material	Carbide
Quantity	30
Contents	278036 4
Feed f	0.1 - 0.26 mm/rev.
Groove width w	4 mm
Finishing/roughing assignment	Finishing
Type	HBG25
Main application	P
Secondary application	M
Type of product	Indexable insert for grooving

User data

	Suitability	V _c	ISO code
Steel < 500 N/mm ²	suitable	150 m/min	P
Steel < 750 N/mm ²	suitable	130 m/min	P
Steel < 900 N/mm ²	suitable	120 m/min	P

Data sheet

Steel < 1100 N/mm ²	suitable	100 m/min	P
INOX < 900 N/mm ²	suitable	100 m/min	M
INOX > 900 N/mm ²	suitable only under restricted conditions	80 m/min	M
GG(G)	suitable	140 m/min	K
Uni	suitable		
continuous	suitable		
irregular	suitable only under restricted conditions		
wet maximum	suitable		

Suitable products

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