

Garant**Master Mute boring bar A.. SCLCR 95°, for indexable inserts CC.., right****Order data**

Order number	265008 40/09
GTIN	4069515024495
Item class	29E

Description**Version:**

Round shank without clamping face.

Note:

Boring bar can be shortened as far as length $L_{\min}$. Use **only with internal cooling** (temperature resistance of up to max. 100°C).

Technical description

Insert size	9 mm
Shim screw	269013 8
ISO code toolholder	A40X SCLCR/L09
Setting angle κ	95 degrees
Overall length L	359 mm
Minimum pre-drill $\varnothing D_{\min}$	50 mm
Overhang L_1	240 mm
Centre offset L_3	27 mm
Series	Master Mute
Standard	Works standard
suitable indexable insert	CC.. 09T3..
Shank $\varnothing D_s$	40 mm
Set of insert screws	269028 50

Data sheet

Shim	269005 17
L _{min}	240 mm
Application type	right-hand
Shank type	Steel
Vibration	damped
Through-coolant	yes
Application	Internal longitudinal turning
Application	Facing
Type of product	Boring Bar

Suitable products

<https://www.hoffmann-group.com/GB/en/hom/p/265008-40/09>