


CNMG indexable insert for roughing 50 pieces, HBT130, Size: 160612

Order data

Order number	GG3961 160612
GTIN	4067263094227
Item class	GGN

Technical description

Cutting depth a_p	2 - 6 mm
Tool material	Carbide
Main application	M
Feed f	0.15 - 0.55 mm/rev.
Cutting speed v_c main application	40 - 180 mm/min
Contents	250221 HBT130
Coating	TiCN
Cutting depth $a_{p \min}$	0.8 mm
Corner radius	1.2 mm
ISO code indexable insert	CNMG 160612
Cutting depth $a_{p \max}$	4:25 mm

Data sheet

Finishing/roughing assignment	Roughing
Number of changes/inserts	4
Quantity	50
Type	HBT130
Cutting conditions	slightly interrupted
Chip breaker	VG
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3961 160612