

**Value pack WNMG indexable insert finishing 30 pieces HBT020****Order data**

Order number	GG3926 080404
GTIN	4067263092278
Item class	GGN

Technical description

Tool material	Carbide
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.5 - 2 mm
Feed f	0.1 - 0.4 mm/rev.
Cutting speed v_c main application	120 - 330 mm/min
Cutting depth $a_{p \max}$	2.75 mm
Number of changes/inserts	6
Corner radius	0.4 mm
ISO code indexable insert	WNMG 080404
Cutting depth $a_{p \min}$	0.25 mm
Contents	251939 HBT020

Main application	P
Coating	TiCN
Quantity	30
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PF
Type of product	Indexable insert for turning

Suitable products

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