

Garant**SCMT indexable insert for finishing 50 pieces, HB7020-2, Size: 09T308****Order data**

Order number	GG2831 09T308
GTIN	4067263092278
Item class	GGN

Technical description

Feed f	0.07 - 0.25 mm/rev.
Cutting depth $a_{p \max}$	3.25 mm
Quantity	50
Number of changes/inserts	4
Corner radius	0.8 mm
Contents	260744 HB7020-2
ISO code indexable insert	SCMT 09T308
Cutting speed v_c main application	140 - 400 mm/min
Main application	P
Cutting depth a_p	0.2 - 1.5 mm
Tool material	Carbide

Data sheet

Finishing/roughing assignment	Finishing
Cutting depth $a_{p \min}$	0.55 mm
Type	HB7020-2
Cutting conditions	slightly interrupted
Chip breaker	SS
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG2831 09T308