

Garant**VCMT indexable insert for finishing 30 pieces, HB7140-2, Size: 160402****Order data**

Order number	GG3566 160402
GTIN	4067263092278
Item class	GGN

Technical description

Finishing/roughing assignment	Finishing
Feed f	0.1 - 0.3 mm/rev.
Cutting speed v_c main application	70 - 230 mm/min
Main application	M
Cutting depth $a_{p \min}$	0.15 mm
Contents	261370 HB7140-2
Cutting depth $a_{p \max}$	2.5 mm
Tool material	Carbide
Tolerance	M
Cutting depth a_p	0.2 - 1.5 mm
Number of changes/inserts	2

Data sheet

ISO code indexable insert	VCMT 160402
Coating	coated
Corner radius	0.2 mm
Quantity	30
Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VS
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3566 160402