

**Value pack HOLEX Pro Inox solid carbide torus cutter HPC DIN 6535 HB****Order data**

Order number	GG1248 8/2,5
GTIN	4045197908810
Item class	GGN

Description**Version:**

Dimensions similar to DIN 6527.

For **outstanding tool life**.

For use at **high cutting speeds**, particularly suitable even for steels up to approx. 1100N/mm².

Same as No. 206348.

Technical description

No. of teeth Z	4
Flute length L _c	21 mm
Shank Ø D _s	8 mm
Corner radius R ₁	2.5 mm
Overall length L	63 mm
Feed f _z for side milling in INOX > 900 N/mm ²	0.024 mm
Feed f _z for copy milling in stainless steel > 900 N/mm ²	0.03 mm
Recess Ø D ₁	7.7 mm

Data sheet

Shank	DIN 6535 HB to h6
Overhang length L_1 incl. recess	25 mm
Cutting edge $\varnothing D_c$	8 mm
Helix angle	35 degrees
Contents	5
Series	Pro Inox
Coating	AlCrN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal $\varnothing$	f8
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	$0.05 \times D$ for copy milling
Cutting width a_e for milling operation	$0.3 \times D$ for side milling
Machining strategy	HPC
Shank tolerance	h6
Type of product	Torus cutter

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	240 m/min	P
Steel < 750 N/mm ²	suitable	220 m/min	P
Steel < 900 N/mm ²	suitable	180 m/min	P
Steel < 1100 N/mm ²	suitable	180 m/min	P
Steel < 1400 N/mm ²	suitable only under restricted conditions	150 m/min	P

TOOLOX 33	suitable only under restricted conditions	115 m/min	H
TOOLOX 44	suitable only under restricted conditions	80 m/min	H
INOX < 900 N/mm ²	suitable	100 m/min	M
INOX > 900 N/mm ²	suitable	85 m/min	M
Uni	suitable only under restricted conditions		
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
dry	suitable only under restricted conditions		
Air	suitable only under restricted conditions		

Suitable products

<https://www.hoffmann-group.com/GB/en/hom/p/GG1248-8/2,5>