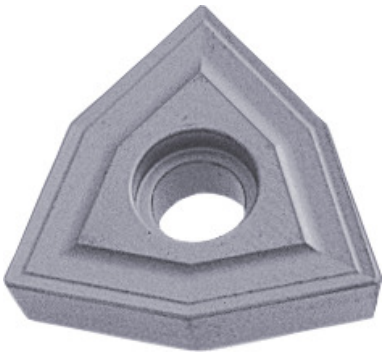
Data sheet

KOMET

KOMET® Unisix indexable insert, BK6115, Designation type W29: 24-010



Order data

Order number	236860 24-010
GTIN	4047109099234
Item class	24T

Description

Suitable for:
No. 236630; 236635; 236650; 236660; 236685; 236686
Note:
The standard application values refer to the KUB Trigon®.
Do not use in the centre pocket of indexable drills!

Technical description

Designation	24-010
Feed f in steel < 900 N/mm^2	0.14 mm/rev.
ISO code indexable insert	WOEX 05T304
Type	BK6115
Type	GG(G) / ST900
Tool material	Carbide
Type of product	Indexable insert for drilling

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm²	suitable	300 m/min	P
Steel < 750 N/mm²	suitable	250 m/min	P
Steel < 900 N/mm²	suitable	200 m/min	P
INOX < 900 N/mm²	suitable	160 m/min	M
INOX > 900 N/mm²	suitable	160 m/min	M
Ti > 850 N/mm²	suitable only under restricted conditions	80 m/min	S
GG(G)	suitable	200 m/min	K
wet maximum	suitable		