Data sheet

Garant

Steel boring bar A.. SDUCR 93°, for indexable inserts DC.., right-hand

Order data

Order number	260342 0408/04
GTIN	4062406066802
Item class	21T

Technical description

Minimum pre-drill ∅ D_{min}	5.2 mm
Neck width L_4	4 mm
Centre offset L_3	3 mm
suitable indexable insert	DC.. 04T0..
Clamping height L_2	7.5 mm
Overall length L	80 mm
ISO code toolholder	A0408F SDUCR/L04
Head length L_1	15 mm
Setting angle κ	93 degrees
Set of insert screws	269028 26
Insert size	4 mm

Usable depth T	1.5 mm
Shank ∅ D_s	8 mm
Standard	Works standard
Through-coolant	yes
Application type	right-hand
Boring depth up to	3×D
Shank type	Steel
Application	Internal longitudinal turning
Application	Facing
Type of product	Boring Bar

Suitable products

https://www.hoffmann-group.com/GB/en/hom/p/260342-0408/04