



Value pack SNMG indexable insert roughing 30 pieces HBT020

Order data

Order number	GG3916 120408
GTIN	4067263093374
Item class	GGN

Technical description

Contents	251396 HBT020
Finishing/roughing assignment	Roughing
Tool material	Carbide
Corner radius	8 mm
Cutting speed v_c main application	80 - 260 mm/min
ISO code indexable insert	SNMG 120408
Cutting depth a_p	1.8 - 6 mm
Coating	TiCN
Main application	P
Feed f	2 - 6 mm/rev.
Cutting depth $a_{p \min}$	55 mm
Cutting depth $a_{p \max}$	425 mm
Number of changes/inserts	8
Quantity	30
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PR
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3916 120408
