

**SCMT indexable insert for finishing 50 pieces, HB7120-1, Size: 09T304****Order data**

Order number	GG3531 09T304
GTIN	4067263092278
Item class	GGN

Technical description

Main application	M
Cutting depth $a_{p \min}$	0.25 mm
Number of changes/inserts	4
ISO code indexable insert	SCMT 09T304
Contents	260742 HB7120-1
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Cutting depth $a_{p \max}$	3.25 mm
Cutting speed v_c main application	90 - 290 mm/min
Cutting depth a_p	0.2 - 1.5 mm
Feed f	0.1 - 0.3 mm/rev.
Quantity	50
Tool material	Carbide
Type	HB7120-1
Cutting conditions	continuous
Chip breaker	VS
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3531 09T304
