



Value pack HOLEX Pro Steel solid carbide drill Weldon shank DIN 6535 HB, 5 pieces, Ø DC h7: 15,1mm



Order data

Order number	GG1669 15,1
GTIN	4062406207397
Item class	GGN

Description

Version:

Straight major cutting edges and a **special flute profile** ensure good chip evacuation. The robust cutter geometry ensures high-performance drilling with good process reliability. A wide range of applications in steel materials thanks to a combination of tough ultra-fine grain carbide and extremely wear-resistant coating.

Same as No. 122502.

Recommendation:

Maximum drilling depth:

Flute length (see table) less 1.5×nominal Ø.

Technical description

Number of cutting edges Z	2
Nominal Ø D _c	15.1 mm
Shank Ø D _s	16 mm
Tolerance nominal Ø	h7
recommended maximum drilling depth L ₂	42.4 mm
Flute length L _c	65 mm

Overall length L	115 mm
Standard	DIN 6537 K
Feed f in steel < 900 N/mm ²	0.26 mm/rev.
Contents	5
Series	Pro Steel
Coating	TiAlN
Tool material	Solid carbide
Version	4×D
Point angle	140 degrees
Shank	DIN 6535 HB to h6
Machining strategy	HPC
Type of product	Jobber drill

User data

	Suitability	V _c	ISO code
Steel < 500 N/mm ²	suitable	115 m/min	P
Steel < 750 N/mm ²	suitable	105 m/min	P
Steel < 900 N/mm ²	suitable	85 m/min	P
Steel < 1100 N/mm ²	suitable	80 m/min	P
Steel < 1400 N/mm ²	suitable	60 m/min	P
INOX < 900 N/mm ²	suitable	30 m/min	M
INOX > 900 N/mm ²	suitable only under restricted conditions	25 m/min	M
GG	suitable	90 m/min	K
GGG	suitable	55 m/min	K
wet maximum	suitable		
dry	suitable		

Accessories

HOLEX Pro Steel solid carbide drill, plain shankDIN 6535 HA
Ø DC h7 (mm or inch) 15,1

122501 15,1

Shank grinding Type HB

129100 HB