

Garant**Value pack DNMG indexable insert finishing 30 pieces HB7020-2****Order data**

Order number	GG2420 110404
GTIN	4067263092278
Item class	GGN

Technical description

Contents	250652 HB7020-2
Cutting depth a_p	0.3 - 2 mm
Cutting speed v_c main application	160 - 400 mm/min
Cutting depth $a_{p \max}$	2.75 mm
Tool material	Carbide
Number of changes/inserts	4
Main application	P
Feed f	0.1 - 0.4 mm/rev.
Cutting depth $a_{p \min}$	0.25 mm
ISO code indexable insert	DNMG110404
Finishing/roughing assignment	Finishing

Corner radius	0.4 mm
Quantity	30
Type	HB7020-2
Cutting conditions	slightly interrupted
Chip breaker	SS
Type of product	Indexable insert for turning

Suitable products

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