Data sheet

TANGGRIP TAG N-LF insert, IC1010, Groove width w / corner radius R: 2/0,2mm

Order data

Order number	273638 2/0,2
GTIN	7291075325607
Item class	26A

Description

Version:
Positive chip breaker. Soft-cutting. Low feed rates.
Application:
For parting off and grooving.
Suitable for:
Adapter No. 273610 – 273614.
Note:
The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Groove width w	2 mm
Corner radius R	0.2 mm
Tolerance groove width w	0.04 mm
Feed f	0.03 - 0.08 mm/rev.

Series	TANGGRIP-PL
Manufacturer's designation	TAG N2LF IC1010
Number of changes/inserts	1
Tool material	Carbide
Indexable insert profile	neutral
Finishing/roughing assignment	Finishing
Coating technology	PVD
Main application	P
Secondary application	M
Cutting conditions	continuous
Chip breaker	LF
Cutting speed v_c main application	60 - 180 m/min
Type	IC1010
Type of product	Indexable insert for grooving