

Garant
CNMG indexable insert for medium machining 30 pieces, HB7130-2, Size: 09T308

Order data

Order number	GG2907 09T308
GTIN	4067263093794
Item class	GGN

Technical description

Finishing/roughing assignment	Finishing
Contents	250152 HB7130-2
Feed f	0.1 - 0.4 mm/rev.
Main application	M
Cutting depth $a_{p \max}$	3:25 mm
Cutting speed v_c main application	70 - 240 mm/min
Tool material	Carbide
Cutting depth a_p	0.5 - 4 mm
Number of changes/inserts	4
Cutting depth $a_{p \min}$	0.55 mm

Data sheet

ISO code indexable insert	CNMG 09T308
Quantity	30
Tolerance	M
Corner radius	0.8 mm
Type	HB7130-2
Cutting conditions	slightly interrupted
Chip breaker	VM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG2907 09T308