

**SCMT indexable insert for finishing 50 pieces, HB7020-2, Size: 120408****Order data**

Order number	GG2831 120408
GTIN	4067263092278
Item class	GGN

Technical description

Feed f	0.07 - 0.25 mm/rev.
Contents	260750 HB7020-2
Cutting speed v_c main application	140 - 400 mm/min
Quantity	50
Cutting depth a_p	0.2 - 1.5 mm
Main application	P
Finishing/roughing assignment	Finishing
Corner radius	0.8 mm
Cutting depth $a_{p\ min}$	0.55 mm
Number of changes/inserts	4
ISO code indexable insert	SCMT 120408

Data sheet

Tool material	Carbide
Cutting depth $a_{p \max}$	4.25 mm
Type	HB7020-2
Cutting conditions	slightly interrupted
Chip breaker	SS
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG2831 120408