

Garant**VNMG indexable insert for finishing 50 pieces, HB7140-2, Size: 160404****Order data**

Order number	GG2969 160404
GTIN	4067263092278
Item class	GGN

Technical description

Cutting depth $a_{p \max}$	2.5 mm
Tool material	Carbide
Main application	M
ISO code indexable insert	VNMG 160404
Number of changes/inserts	4
Contents	251732 HB7140-2
Feed f	0.05 - 0.4 mm/rev.
Coating	coated
Corner radius	0.4 mm
Cutting depth a_p	0.3 - 2 mm
Finishing/roughing assignment	Finishing

Data sheet

Cutting speed v_c main application	70 - 230 mm/min
Cutting depth $a_{p\ min}$	0.25 mm
Quantity	50
Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VS
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG2969 160404