Data sheet

Garant

Medium-Plus blade carrier for face grooving, right-hand, Ø range Groove D1 / D2: 35/60mm

Order data

Order number	274050 35/60
GTIN	4062406094782
Item class	21U

Description

Version:
For grooving inserts No. 275021 – 275048. D_2 = 999 in the size designation corresponds to theoretically infinite.
Application:
In conjunction with toolholder No. 274002 or alternatively with adapter No. 274001 and suitable toolholder for parting-off tools.
Attention:
Without clamping screws (these are supplied with the toolholders). The assembly key No. 279940 1-3 must be ordered separately.
Note:
D_1 = minimum Ø for the first first groove / D_2 = minimum Ø for the second groove.

Technical description

maximum cutting depth t_{max}	25 mm
maximum 1st groove Ø D_2	60 mm
minimum 1st groove Ø D_1	35 mm
Application type	right-hand
System key	yes
Groove width w	5 mm

Groove width w	6 mm
Type of product	Cartridges