



TCMT indexable insert for medium machining 30 pieces, HBT020, Size: 16T304



Order data

Order number	GG3946 16T304
GTIN	4067263095811
Item class	GGN

Technical description

ISO code indexable insert	TCMT 16T304
Cutting depth a_p	0.5 - 2.5 mm
Coating	TiCN
Cutting speed v_c main application	100 - 280 mm/min
Number of changes/inserts	3
Contents	261018 HBT020
Finishing/roughing assignment	Finishing
Feed f	0.12 - 0.3 mm/rev.
Cutting depth $a_{p \min}$	0.25 mm
Corner radius	0.4 mm

Data sheet

Tool material	Carbide
Main application	P
Cutting depth $a_{p \max}$	4 mm
Quantity	30
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3946 16T304