

Garant**Value pack VNMG indexable insert medium machining 30 pieces HB7035-2****Order data**

Order number	GG2474 160408
GTIN	4067263092278
Item class	GGN

Technical description

Finishing/roughing assignment	Finishing
Tool material	Carbide
Contents	251804 HB7035-2
Cutting speed v_c main application	120 - 320 mm/min
Cutting depth a_p	0.3 - 4 mm
Feed f	0.2 - 0.5 mm/rev.
Cutting depth $a_{p \max}$	2.5 mm
Corner radius	0.8 mm
ISO code indexable insert	VNMG 160408
Cutting depth $a_{p \min}$	0.55 mm
Main application	P

Data sheet

Number of changes/inserts	4
Quantity	30
Type	HB7035-2
Cutting conditions	heavily interrupted
Chip breaker	SM
Type of product	Indexable insert for turning

Suitable products

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