



Value pack TNMG indexable insert finishing 30 pieces HBT020



Order data

Order number	GG3920 160408
GTIN	4067263093459
Item class	GGN

Technical description

Tool material	Carbide
Main application	P
Cutting depth a_p	0.8 - 5 mm
Contents	251565 HBT020
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	100 - 280 mm/min
Cutting depth $a_{p \max}$	4 mm
ISO code indexable insert	TNMG 160408
Coating	TiCN
Cutting depth $a_{p \min}$	0.55 mm
Feed f	0.1 - 0.45 mm/rev.

Data sheet

Corner radius	0.8 mm
Number of changes/inserts	6
Quantity	30
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PM
Type of product	Indexable insert for turning

Suitable products

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