

Garant**Softcut® shoulder mill with Weldon shank, for indexable inserts AO..****Order data**

Order number	215405 18/2
GTIN	4069515038355
Item class	210

Description**Version:**

High precision square shoulder mill with irregular pitch for very smooth cutting, very high precision and cutting power. **With special geometry for reduced cutting forces for MTC applications** under **unstable conditions** or for spindles with low drive power.

Application:

For shoulder milling in large depths, also slotting. General use in all steel materials as well as stainless and acid-resistant steels.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.5** with bit No. **674252 size 8IP**.

Technical description

Circular interpolation milling $\varnothing D_{\min}$	25.2 mm
Series	Softcut®
Cutting edge $\varnothing D_c$	18 mm
Number of cutting edges Z	2
Circular interpolation milling $\varnothing D_{\max}$	33.3 mm
Ramping length L for α_{\max}	2.1 mm
suitable indexable insert	AO.T1104
Set of insert screws	219799 11 (8IP; 1.5 Nm)
Shank $\varnothing D_s$ h6	20 mm

Data sheet

Overall length L_{tot}	90 mm
Ramping angle α_{max}	8.1 degrees
Overhang L_1	40 mm
Circular interpolation milling a_p	6.7 mm
$\varnothing D_3$	7.2 mm
Shank type	Weldon shank
Setting angle κ	90 degrees
Milling application	End milling
Milling application	Circular milling
Milling application	Ramping
Milling application	Plunging
Spacing of the cutters	unequal spacing
Through-coolant	yes
Machining strategy	MTC
Tool exchange	PowerCard
Type of product	Indexable end mill

Suitable products

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