

**SCMT indexable insert for medium machining 30 pieces, HB7120-1, Size: 09T308****Order data**

Order number	GG3534 09T308
GTIN	4067263092278
Item class	GGN

Technical description

Corner radius	0.8 mm
Cutting depth $a_{p \max}$	3.25 mm
Main application	M
Contents	260763 HB7120-1
Number of changes/inserts	4
Finishing/roughing assignment	Finishing
Tool material	Carbide
Cutting speed v_c main application	80 - 260 mm/min
ISO code indexable insert	SCMT 09T308
Feed f	0.1 - 0.4 mm/rev.
Cutting depth a_p	0.5 - 2.5 mm
Cutting depth $a_{p \min}$	0.55 mm
Tolerance	M
Quantity	30
Type	HB7120-1
Cutting conditions	continuous
Chip breaker	VM

Type of product

Indexable insert for turning

Suitable products

No Shop URL available for: GG3534 09T308
