

Garant**180° reverse countersinking mill, Countersink Ø D: 40mm****Order data**

Order number	217180 40
GTIN	4045197281272
Item class	210

Description**Version:****With just one cutter (z = 1).****Note:**

Dimension e = programming dimension (information on the end face). Use GARANT torque screwdriver TQ No. **211750 size 3.0** with bit No. **674252 size 15IP**.

Technical description

Number of cutting edges Z	1
L ₂	103 mm
Shank Ø D _s h6	32 mm
Minimum Ø d _{min}	25 mm
L ₃	95 mm
Overhang L ₁	123 mm
Shank type	Whistle Notch

Collar Ø D ₁	40 mm
Programming dimension e	8.05 mm
Countersink Ø D	40 mm
Insert screw	219844 (15IP; 3.0 Nm)
suitable indexable insert	260150
Through-coolant	yes
Overall length L	183 mm
Countersink angle	180
Tool exchange	PowerCard
Type of product	Counterbores, countersinks

Suitable products

<https://www.hoffmann-group.com/GB/en/hom/p/217180-40>