

Garant**WNMG indexable insert for roughing 30 pieces, HB7140-2, Size: 080408****Order data**

Order number	GG2990 080408
GTIN	4067263092278
Item class	GGN

Technical description

Tool material	Carbide
Cutting depth a_p	1.5 - 6 mm
Feed f	0.25 - 0.6 mm/rev.
Corner radius	0.8 mm
Contents	252208 HB7140-2
Cutting depth $a_{p \min}$	0.55 mm
Cutting depth $a_{p \max}$	2.75 mm
ISO code indexable insert	WNMG 080408
Finishing/roughing assignment	Roughing
Cutting speed v_c main application	50 - 170 mm/min
Coating	AlTiSiN

Data sheet

Main application	M
Quantity	30
Number of changes/inserts	6
Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VG
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG2990 080408