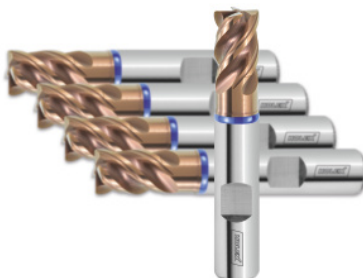


**Value pack HOLEX Pro Inox M solid carbide milling cutter HPC, 5 pieces****Order data**

Order number	GG2991 4
GTIN	4062406619572
Item class	GGN

Description**Version:**

Outstanding tool life in its class for machining **corrosion-resistant steels** thanks to **innovative coating and geometry**. Especially for **stainless steels in the high-performance range**, e.g. duplex. **Optimal metal removal rate** due to **high cutting speeds**.

Same as No. 202991.

Technical description

No. of teeth Z	4
Helix angle	38 degrees
Shank	DIN 6535 HB to h6
Feed f_z for slot milling in stainless steel $> 900 \text{ N/mm}^2$	0.012 mm
Overall length L	54 mm
Corner chamfer angle	45 degrees
Flute length L_c	8 mm
Cutting edge $\varnothing D_c$	4 mm
Shank $\varnothing D_s$	6 mm

Feed f_z for side milling in INOX > 900 N/mm ²	0.015 mm
Corner chamfer width at 45°	0.1 mm
Tolerance nominal Ø	e8
Direction of infeed	horizontal, oblique and vertical
Contents	5
Series	Pro Inox
Coating	TiSiN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Cutting width a_e for milling operation	0.5×D for side milling
Through-coolant	no
Machining strategy	HPC
Colour ring	blau
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	240 m/min	P
Steel < 750 N/mm ²	suitable	220 m/min	P
Steel < 900 N/mm ²	suitable	180 m/min	P
Steel < 1100 N/mm ²	suitable	180 m/min	P
Steel < 1400 N/mm ²	suitable only under restricted conditions	150 m/min	P
TOOLOX 33	suitable only under restricted conditions	115 m/min	H

TOOLOX 44	suitable only under restricted conditions	80 m/min	H
INOX < 900 N/mm ²	suitable	100 m/min	M
INOX > 900 N/mm ²	suitable	85 m/min	M
Uni	suitable only under restricted conditions		
wet maximum	suitable		
wet minimum	suitable		
dry	suitable only under restricted conditions		
Air	suitable only under restricted conditions		

Accessories

HOLEX Pro Inox M solid carbide milling cutterHPC Ø e8 DC
4 mm

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