

Garant**DNMG indexable insert for finishing 50 pieces, HB7140-2, Size: 110404****Order data**

Order number	GG2923 110404
GTIN	4067263092278
Item class	GGN

Technical description

ISO code indexable insert	DNMG 150608
Number of changes/inserts	4
Coating	coated
Contents	250652 HB7140-2
Feed f	0.1 - 0.4 mm/rev.
Cutting depth a_p	0.3 - 2 mm
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Cutting depth $a_{p\ min}$	0.25 mm
Quantity	50
Main application	M

Data sheet

Tool material	Carbide
Cutting depth $a_{p \max}$	2.75 mm
Cutting speed v_c main application	70 - 230 mm/min
Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VS
Type of product	Indexable insert for turning

Suitable products

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