

Garant**Flap disc (special ZA) glass fibre pad conical, 115 mm Ø, Grit: 80****Order data**

Order number	565360 80
GTIN	4045197157843
Item class	51M

Description**Version:**

Roughing grinding discs with cloth flaps coating with Zirconium Aluminium Oxide (ZA) or ceramic grit on backing pads of steel, plastic or glass fibre. Circumferential speed **ideally 50-60 m/s**, max. 80 m/s. Gentle, cool grinding with high self-sharpening effect (no clogging); low vibration and low force working, low noise level.

- **Dished shape – for dressing edges/welds and surface grinding with approach angles 15–25°.**

Flap disc with glass fibre pad and polyester fabric with greatly above-average working life.

Application:

Universal for **all steels**, even for use on **hardened edges**.

Technical description

Shape description	dished
Grit	80
Bore Ø	22.23 mm
Disc Ø	115 mm

Grinding medium code	ZA
Iron, sulphur and chlorine constituents	< 0.1 %
Product name attribute	115 mm Ø
optimised for material	Steel
optimised for material	INOX
maximum circumferential speed	80 m/s
Type of product	Abrasive flap disc

User data

	Suitability	V _c	ISO code
Steel < 900 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
INOX	suitable		
Ti	suitable only under restricted conditions		
GG(G)	suitable		
Uni	suitable only under restricted conditions		
dry	suitable		