



## Indexable insert for turning DCGW 04T001, CBN (5° / 7°)



### Order data

Order number	265426 G
GTIN	4062406545802
Item class	21H

### Description

#### Version:

Fitted with 2 cutters.

### Technical description

Cutting speed $v_c$ main application	120 - 160 m/min
ISO code indexable insert	DCGW 04T001
Number of changes/inserts	2
Cutting depth $a_p$	0.03 - 0.12 mm
Corner radius	0.1 mm
Finishing/roughing assignment	Finishing
Cutting conditions	continuous
Cutting edge version	G
Tool material	CBN

## Data sheet

Feed f	0.04 - 0.12 mm/rev.
Type	BU7220
Product name attribute	BU7220
Type of product	Indexable insert for turning

### User data

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
continuous	suitable		
irregular	suitable		
interrupted	suitable		
dry	suitable		