



VCMT indexable insert for medium machining 30 pieces, HBT020, Size: 160404



Order data

Order number	GG3954 160404
GTIN	4067263096054
Item class	GGN

Technical description

Coating	TiCN
Number of changes/inserts	2
Contents	261474 HBT020
Feed f	0.12 - 0.3 mm/rev.
ISO code indexable insert	VCMT 160404
Cutting depth $a_{p \max}$	2.5 mm
Cutting depth a_p	0.5 - 2.5 mm
Main application	P
Cutting speed v_c main application	100 - 280 mm/min
Tool material	Carbide

Data sheet

Finishing/roughing assignment	Finishing
Cutting depth $a_{p \min}$	0.25 mm
Corner radius	0.4 mm
Quantity	30
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3954 160404