

Garant**WNMG indexable insert for finishing 30 pieces, HB7140-2, Size: 060404****Order data**

Order number	GG2978 060404
GTIN	4067263092278
Item class	GGN

Technical description

Cutting depth a_p	0.3 - 2 mm
Finishing/roughing assignment	Finishing
Feed f	0.1 - 0.4 mm/rev.
Tool material	Carbide
Quantity	30
Cutting speed v_c main application	70 - 230 mm/min
Coating	coated
Cutting depth $a_{p\ min}$	0.25 mm
ISO code indexable insert	WNMG 060404
Corner radius	0.4 mm
Contents	251952 HB7140-2

Data sheet

Cutting depth $a_{p \max}$	2 mm
Number of changes/inserts	6
Main application	M
Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VS
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG2978 060404