

**Indexable insert for turning CNMG 120408, for medium machining****Order data**

Order number	250140 HB725
GTIN	4062406095819
Item class	21G

Technical description

Cutting conditions	slightly interrupted
Cutting speed v_c main application	50 - 250 m/min
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Feed f	0.05 - 0.8 mm/rev.
Type	HB725
Main application	UNI
Chip breaker	UM/UG
Corner radius	0.8 mm
Tool material	Carbide
Cutting depth a_p	0.2 - 4 mm
Coating	PVD

Data sheet

ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Coating technology	PVD
Type of product	Indexable insert for turning