

**SCMT indexable insert for medium machining 30 pieces, HB7035-2, Size: 09T304****Order data**

Order number	GG2835 09T304
GTIN	4067263092278
Item class	GGN

Technical description

ISO code indexable insert	SCMT 09T304
Tool material	Carbide
Corner radius	0.4 mm
Cutting speed v_c main application	80 - 290 mm/min
Contents	260762 HB7035-2
Number of changes/inserts	4
Cutting depth $a_{p \max}$	3.25 mm
Feed f	0.08 - 0.3 mm/rev.
Cutting depth $a_{p \min}$	0.25 mm
Cutting depth a_p	0.3 - 2 mm
Main application	P
Finishing/roughing assignment	Finishing
Quantity	30
Type	HB7035-2
Cutting conditions	heavily interrupted
Chip breaker	SM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG2835 09T304
